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## **Client Information**

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| <b>Client Name</b>      | PURVIS Systems incorporated   |
| <b>Business Address</b> | 5225 Route 347, Suite 11, Port Jefferson Sation, NY<br>11776 United States of America |
| <b>Client P.O. Name</b> | Desposito, John   |
| <b>Business Phone</b>   | (631) 642-3313  |
| <b>Business Email</b>   | BLOCKED_EMAIL   |

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## **Lobbyist Entities**

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### **Lobbyist Entity # 1**

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|   |   |
|---|---|
| <b>Lobbyist Entity's Name</b>             | Robert A. Ungar Associates, Inc.  |
| <b>Lobbyist Entity's Business Phone</b>   | (516) 227-2400  |
| <b>Lobbyist Entity's Business Address</b> | 200 Garden City Plaza, Suite 201, Garden City, NY<br>11530 United States of America |

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### **Compensation Paid or Owed to Robert A. Ungar Associates, Inc.**

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|   |          |
|---|----------|
| <b>Compensation Paid or Owed During the Calendar Year</b> | \$51,000 |
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### **Client Expenses Reimbursed to Robert A. Ungar Associates, Inc.**

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|  |        |
|--|--------|
| <b>Total of Aggregate Expenses \$75.00 or less</b> | \$0.00 |
| <b>Are there expenses greater than \$75.00?</b>    | No     |

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### **Lobbying Activities**

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**NO ACTIVITY**

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## CERTIFICATION

I certify that all statements made on this report are true and correct to the best of my knowledge and belief, and I understand that the willful false statement of any material fact herein will subject me to the provisions of law relevant to the making of false instruments and will render such statement null and void.

|                        |                 |
|------------------------|-----------------|
| Principal Officer Name | Desposito, John |
|------------------------|-----------------|

|                         |               |
|-------------------------|---------------|
| Principal Officer Email | BLOCKED_EMAIL |
|-------------------------|---------------|

|                    |                  |
|--------------------|------------------|
| Certification Date | 01/04/2012 11:23 |
|--------------------|------------------|

## ELECTRONIC SIGNATURE

John Desposito was required to indicate acceptance of the representations made in the following statement by entering his or her password used to access the E-Lobbyist, New York City Lobbyist Filing System and pressing the Submit button to affix his or her electronic signature and file the report with the Office of City Clerk - City of New York.

"I certify that all statements made on this report are true and correct to the best of my knowledge and belief, and I understand that the willful false statement of any material fact herein will subject me to the provisions of law relevant to the making of false instruments and will render such statement null and void."